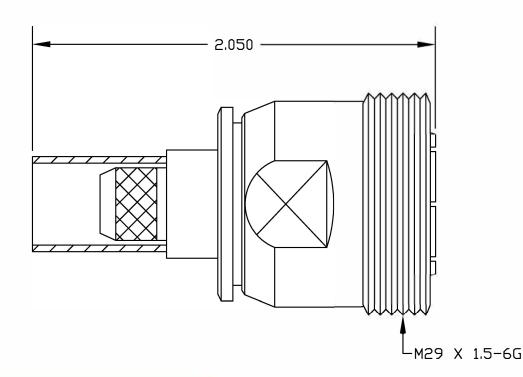
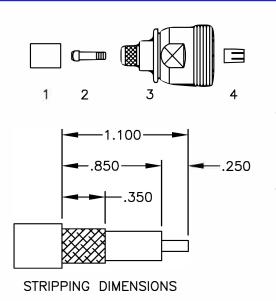
MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	SILVER PLATED
INSULATOR	PTFE
1	- 1





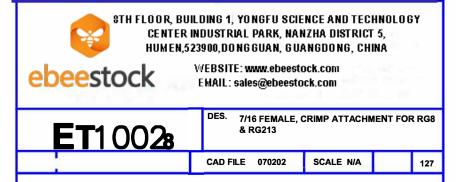


## ASSEMBLY PROCEDURES

- 1. STRIP CABLE AS SHOWN & SLIDE FERRULE (1) OVER CABLE.
- 2. SCREW AND SOLDER CONTACT (2) SLIDE BODY OVER DIELECTRIC AND CONTACT (2). WILL PROTRUDE TROUGH BODY AND SITS IN PLACE.
- 3. SCREW CONTACT (4) AND TIGHTEN. SLIDE FERRULE OVER BRAID AND CRIMP.

## CRIMP SIZE REQUIRED

FERRULE: .429" HEX CRIMP TOOL



- 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
- 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.