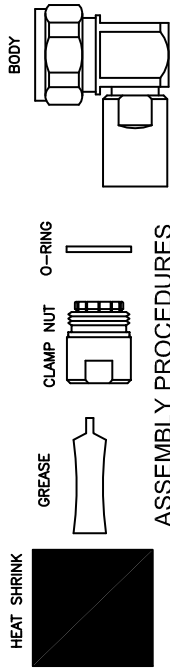
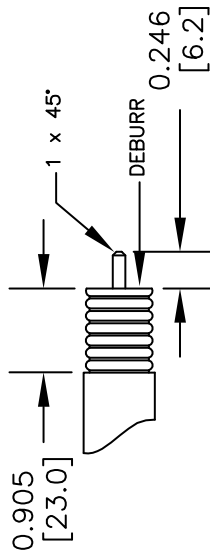


7/16 DIN Male Right Angle Connector Clamp/Non-Solder
Contact Attachment for 1/2 inch Annular, 1/2 inch Flexible,
PE-1/2FAC



ASSEMBLY PROCEDURES

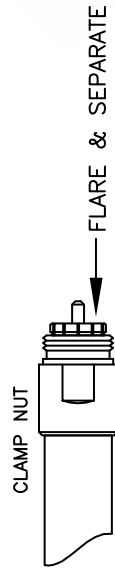
1. STRIP CABLE AS SHOWN, CHAMFER CENTER CONDUCTOR & DEBURR CABLE. SLIDE HEAT SHRINK OVER CABLE.



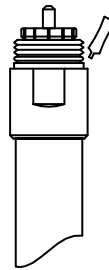
2. GREASE O-RING INSIDE OF CLAMP NUT. INSTALL CLAMP NUT ONTO CABLE.



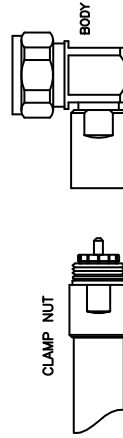
3. FLARE THE OUTER CONDUCTOR, SEPARATING THE OUTER CONDUCTOR FROM THE INSULATOR.



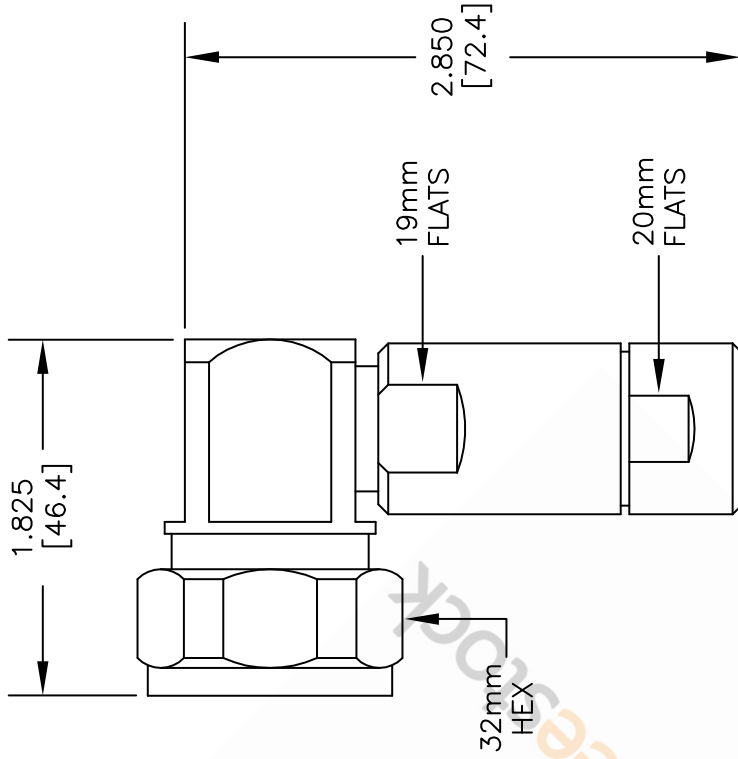
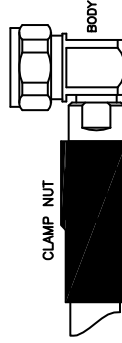
4. SLIDE O-RING OVER THREAD AND SEAT INTO PLACE. GREASE O-RING.



5. HOLD CLAMP NUT STEADY & SCREW BODY TIGHTLY ONTO CABLE.



6. HEAT THE SHRINK TUBING UNTIL IT MOLDS OVER THE CABLE, AS SHOWN BELOW.



DWG TITLE

ET10052

FSCM NO. 53919

CAD FILE 101514

SCALE N/A

SIZE A

150

NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

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