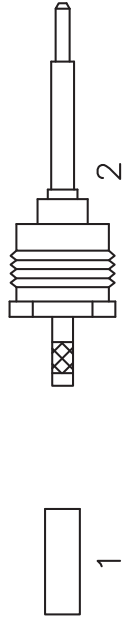
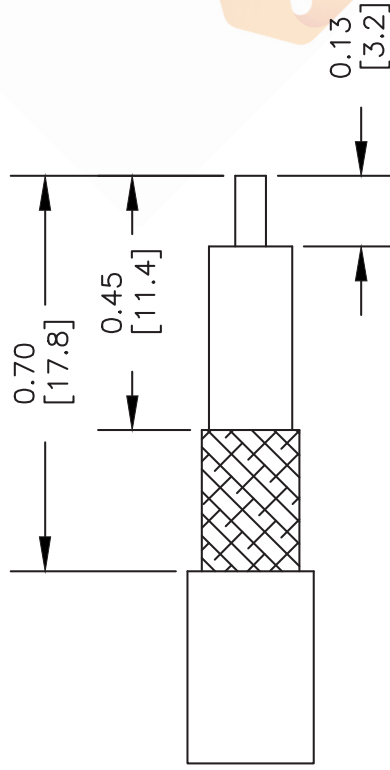


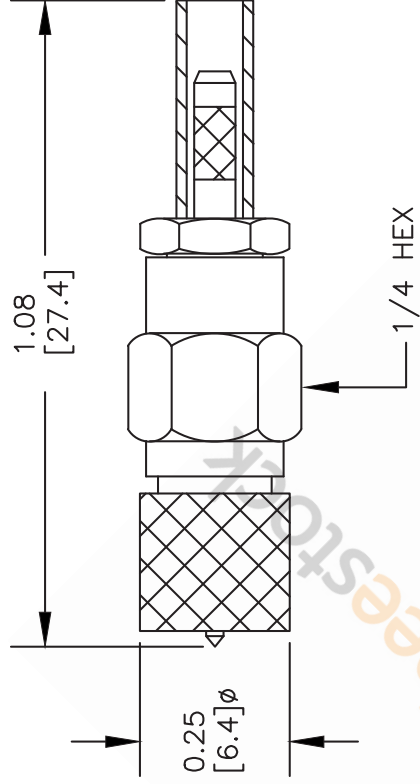
ASSEMBLY PROCEDURES



1. STRIP CABLE AS SHOWN & SLIDE FERRULE (1) ONTO CABLE. TIN CENTER CONDUCTOR.
2. ADD EXTENSION (2) BY SLIDING EXTENSION BETWEEN BRAID & DIELECTRIC. SLIDE FERRULE (1) OVER BRAID & CRIMP.
3. SOLDER CENTER CONDUCTOR THROUGH HOLE IN CONTACT. SLIDE ASSEMBLY INTO BODY & TIGHTEN.



STRIPPING DIMENSIONS



CRIMP SIZE REQUIRED

FERRULE: .100" HEX CRIMP TOOL

NOTES:
 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
 3. DIMENSIONS ARE IN INCHES [mm].
 4. FITS MIL-C-17 AND EQUIVALENT CABLES.

ET10097

FSCM NO. 53919

CAD FILE 090903

SCALE N/A

SIZE A

XXXX

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