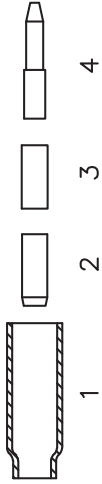
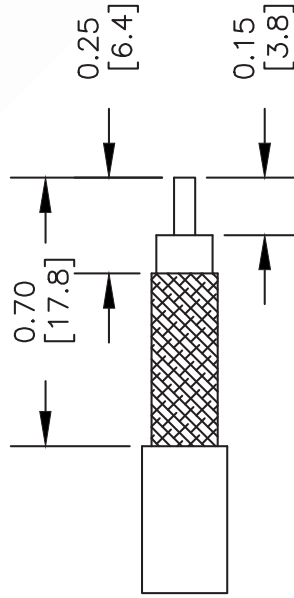


ASSEMBLY PROCEDURES



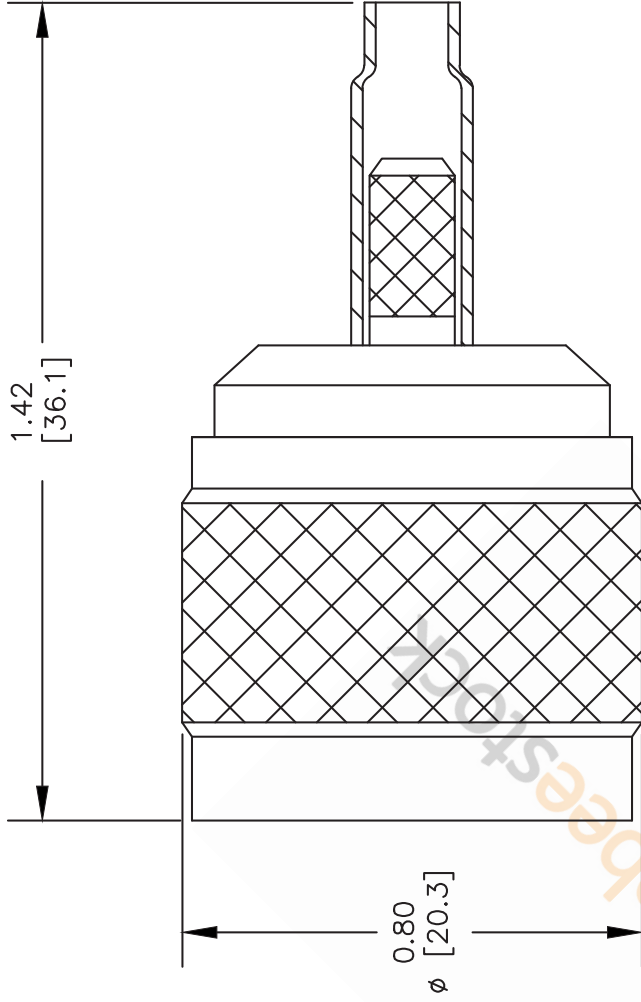
1. STRIP CABLE AS SHOWN & SLIDE FERRULE (1) ONTO CABLE.
2. FLARE END OF CABLE BRAID & SLIDE METAL SPACER (2) & PTFE (3) SPACER OVER CABLE DIELECTRIC.
3. THE CONTACT (4) SHOULD BUTT AGAINST THE DIELECTRIC & PTFE SPACER. CRIMP CONTACT TO CABLE CENTER CONDUCTOR.
4. INSTALL CABLE ASSEMBLY INTO BODY SO THAT THE INNER FERRULE PORTION OF BODY SLIDES UNDER BRAID. PUSH CABLE ASSEMBLY INTO BODY. SLIDE FERRULE OVER BRAID & UP AGAINST BODY. CRIMP FERRULE.



STRIPPING DIMENSIONS

CRIMP SIZE REQUIRED

CONTACT: .068" HEX CRIMP TOOL  
 FERRULE: .178" HEX CRIMP TOOL



DWG TITLE

**ET10199**

FSCM NO. 53919

NOTES:  
 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  
 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  
 3. DIMENSIONS ARE IN INCHES [mm].  
 4. FITS MIL-C-17 AND EQUIVALENT CABLES.

CAD FILE 052902

SCALE N/A

SIZE A

127

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