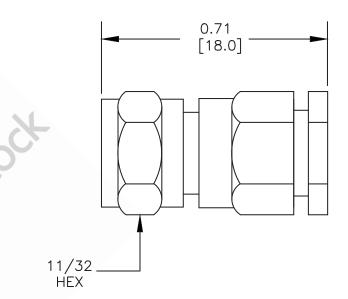


STRIPPING DIMENSIONS

## **ASSEMBLY PROCEDURES**

- 1. SLIDE CLAMP NUT (1) OVER CABLE AS SHOWN IN A. SLIDE COMPRESSION WASHER (2) OVER BRAID & SEAT AGAINST JACKET. FLAIR BRAID OVER COMPRESSION WASHER (2).
- 2. SLIDE BRAID CLAMP (3) OVER DIELECTRIC & UNDER BRAID. PUSH INTO WASHER UNTIL IT STOPS. STRIP CABLE AS SHOWN IN B. TRIM EXCESS BRAID FLUSH WITH SURFACE OF COMPRESSION WASHER (2). INSERT INSULATOR (4) OVER DIELECTRIC WITH CENTER CONDUCTOR PROTRUDING THROUGH HOLE.
- 3. SOLDER CONTACT (5) TO CENTER CONDUCTOR. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.





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DWG TITLE

REV. -

ET10241

- 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
- 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
  3. DIMENSIONS ARE IN INCHES [mm].
- 4. FITS MIL-C-17 AND EQUIVALENT CABLES

**FSCM NO. 53919** 

CAD FILE 042309

SCALE N/A

SIZE A

2233