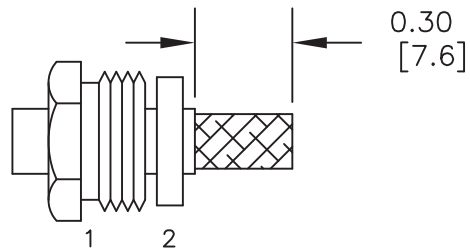


75 Ohm TNC Male Connector Clamp/Solder Attachment for RG11, RG144, RG216

ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1) & GASKET (2) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (3) SLIDE BRAID CLAMP(3) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (3). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.

