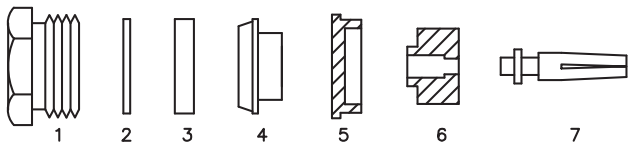
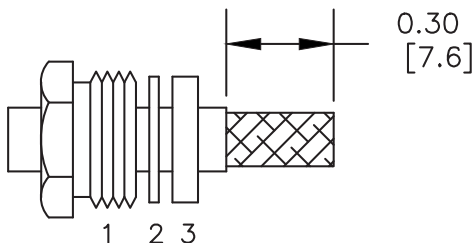


75 Ohm TNC Female Bulkhead Mount Connector Clamp/

ASSEMBLY PROCEDURES Solder Attachment for RG179, RG187, .480 inch D Hole



1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SLIDE CLAMP (5) & INSULATOR (6) OVER DIELECTRIC. SOLDER CONTACT (7) TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.

