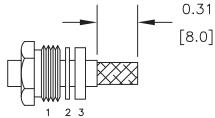
1.090

0.945±0.020 [24.0±0.5]

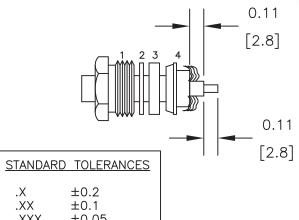
[27.7]

## ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST JACKET.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



	LABEL "PASTERNACK – PE4024"	11mm FLATS	11mm HEX		
STANDARD TOLERANCES					
.X ±0.2 .XX ±0.1 .XXX ±0.05					
STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES					
8TH FLOOR, BUILDING 1, YONGFU SCIENCE AND TECHNOLOGY CENTER INDUSTRIAL PARK, NANZHA DISTRICT 5, HUMEN,523900,DONG GUAN, GUANGDONG, CHINA WEBSITE: www.ebeestock.com	dwg title ET10320	NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL. 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. 3. DIMENSIONS ARE IN INCHES [mm].			
beestock WEBSITE: www.ebeestock.com EMAIL: sales@ebeestock.com	FSCM NO. 53919	CAD FILE 042216	SCALE N/A	SIZE A	3045

0.57

ø [14.5]