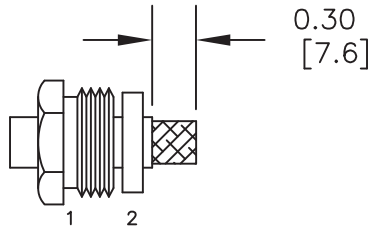


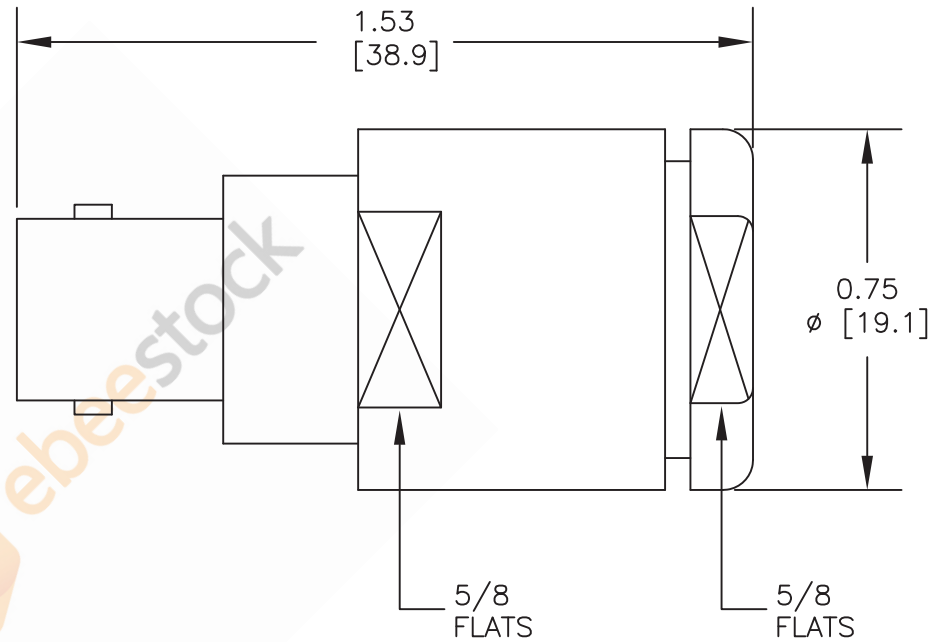
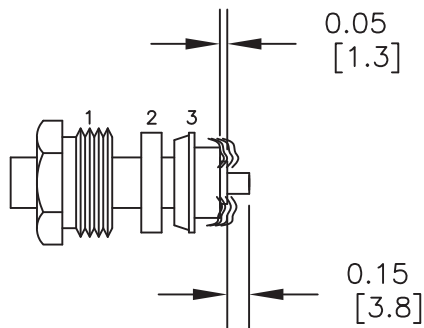
BNC Female Connector Clamp/Solder Attachment for RG213,
RG214, RG8, RG9, RG11, RG225, RG393, RG144, RG216, RG215

ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1) & GASKET (2) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (3). SLIDE BRAID CLAMP(3) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (3). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



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DWG TITLE

ET10348

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

FSCM NO. 53919

CAD FILE 082815

SCALE N/A

SIZE A

2233