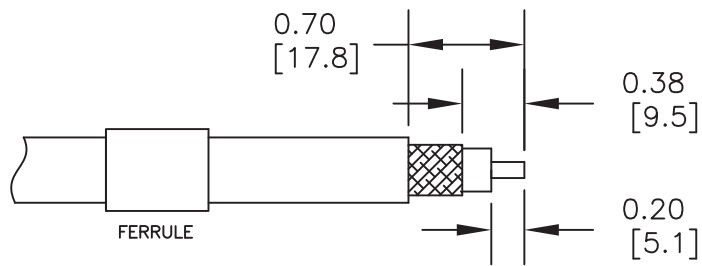


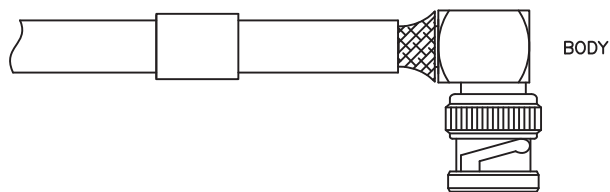
ASSEMBLY PROCEDURES

BNC Male Right Angle Connector Crimp/Solder Attachment for PE-C240, RG8X, 0.240 inch, LMR-240, LMR-240-DB, LMR-240-UF, B7808A

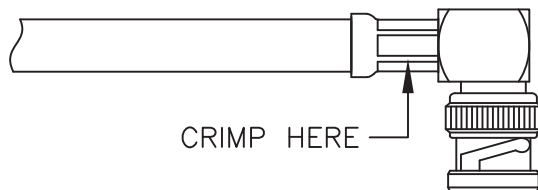
1. STRIP CABLE AS SHOWN. SLIDE FERRULE OVER CABLE.



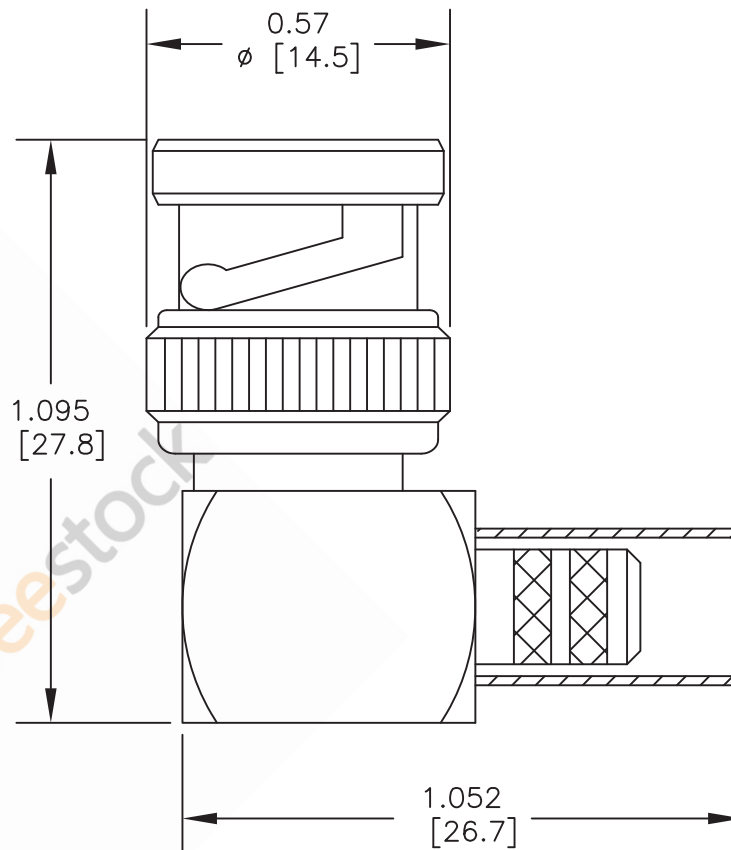
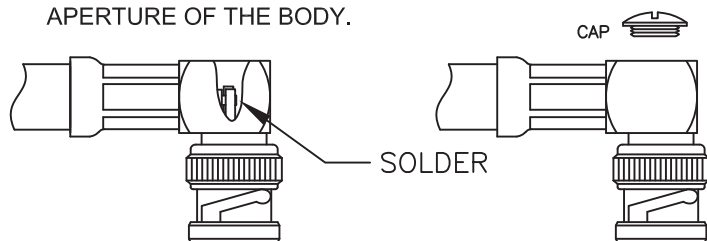
2. FLAIR BRAID AND INSERT THE STRIPPED CABLE INTO BODY AND POSITION THE CENTER CONDUCTOR IN THE SLOT OF THE CENTER PIN.



3. SLIDE FERRULE OVER BRAID UP TO THE CONNECTOR BODY AND CRIMP AS CLOSE TO THE CONNECTOR BODY AS POSSIBLE USING A .255" HEX CRIMP TOOL.



4. SOLDER THE CENTER CONDUCTOR OF THE CABLE TO THE CENTER PIN. TIGHTEN DOWN THE CAP INTO THE REAR APERTURE OF THE BODY.



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DWG TITLE

ET10384

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

REV. B

FSCM NO. 53919

CAD FILE 071612

SCALE N/A

SIZE A

2233