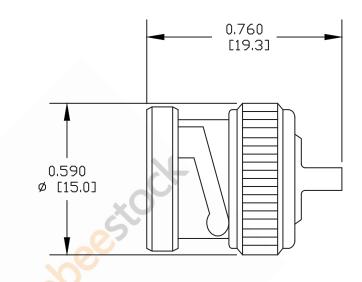


STRIPPING DIMENSIONS

## **ASSEMBLY PROCEDURES**

- 1. STRIP CABLE AS SHOWN. DO NOT NICK CENTER CONDUCTOR.
- 2. SLIDE CABLE THROUGH BODY. SOFT SOLDER CONTACT TO CENTER CONDUCTOR. DO NOT OVER HEAT DIELECTRIC.
- 3. USING ASSEMBLY TOOL, PRESS CONTACT FULLY INTO INSULATOR. SOLDER OUTER CONDUCTOR TO BODY.





8TH FLOOR, BUILDING 1, YONGFU SCIENCE AND TECHNOLOGY CENTER INDUSTRIAL PARK, NANZHA DISTRICT 5, HUMEN,523900, DONG GUAN, GUANGDONG, CHINA

> WEBSITE: www.ebeestock.com EMAIL: sales@ebeestock.com

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NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.

2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].

SCALE N/A

4. FITS MIL-C-17 AND EQUIVALENT CABLES

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**FSCM NO. 53919** 

CAD FILE

SIZE A

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