

STRIPPING DIMENSIONS

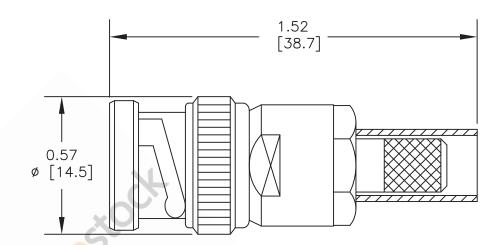
ASSEMBLY PROCEDURES

- 1. SLIDE FERRULE (1) ONTO CABLE. STRIP CABLE TO DIMENSIONS SHOWN. SLIDE EXTENSION (2) BETWEEN BRAID & DIELECTRIC. SLIDE FERRULE OVER BRAID. SLIDE REAR INSULATOR (3) OVER CENTER CONDUCTORS & DIELECTRICS RESTING AGAINST EXTENSION (2).
- 2. SOLDER CONTACTS (4) TO CENTER CONDUCTOR THROUGH HOLE IN CONTACT. CONTACTS TO COMPLETELY REST ON DIELECTRIC (3) FOR PROPER HEIGHT. SLIDE FRONT INSULATOR (5) OVER CONTACTS.
- 3. SLIDE ASSEMBLY FORWARD INTO BODY & TIGHTEN. CRIMP FERRULE.

CRIMP SIZE REQUIRED

FERRULE: .255" HEX CRIMP TOOL

* WHEN SOLDERING CONTACTS MAKE SURE SAME SEX IS ON BOTH ENDS OF WIRE IDENTIFIED BY THE BARE COPPER WIRE.





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DWG TITLE ET10459	NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL. 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. 3. DIMENSIONS ARE IN INCHES [mm]. 4. FITS MIL-C-17 AND EQUIVALENT CABLES.			
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