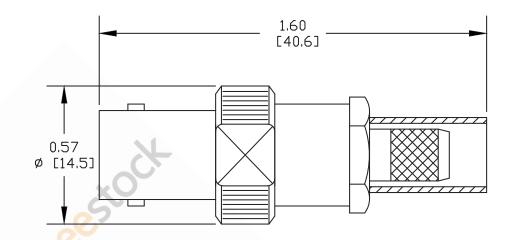


## BNC Twinax Jack Connector Crimp/Solder Attachment for RG108, 78 Ohm Twinax



## ASSEMBLY PROCEDURES

STRIPPING DIMENSIONS

- 1. SLIDE FERRULE (1) ONTO CABLE. STRIP CABLE TO DIMENSIONS SHOWN. SLIDE EXTENSION (2) BETWEEN BRAID & DIELECTRIC. SLIDE FERRULE OVER BRAID. SLIDE REAR INSULATOR (3) OVER CENTER CONDUCTORS & DIELECTRICS RESTING AGAINST EXTENSION (2).
- 2. SOLDER CONTACTS (4) TO CENTER CONDUCTOR THROUGH HOLE IN CONTACT. SLIDE FRONT INSULATOR (5) OVER CONTACTS.
- 3. SLIDE ASSEMBLY FORWARD INTO BODY & TIGHTEN. CRIMP FERRULE.

## CRIMP SIZE REQUIRED

FERRULE: .255" HEX CRIMP TOOL

\* WHEN SOLDERING CONTACTS MAKE SURE SAME SEX IS ON BOTH ENDS OF WIRE IDENTIFIED BY THE BARE COPPER WIRE.



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DWG TITLE

ET10460

- 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
  2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
  3. DIMENSIONS ARE IN INCHES [mm].
- 4. FITS MIL-C-17 AND EQUIVALENT CABLES

REV. -**FSCM NO. 53919** CAD FILE 042309 SCALE N/A SIZE A 147