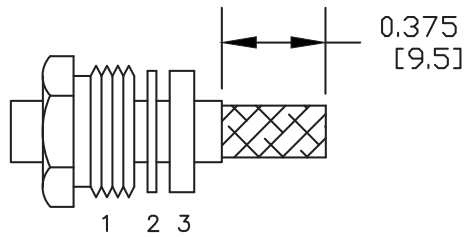


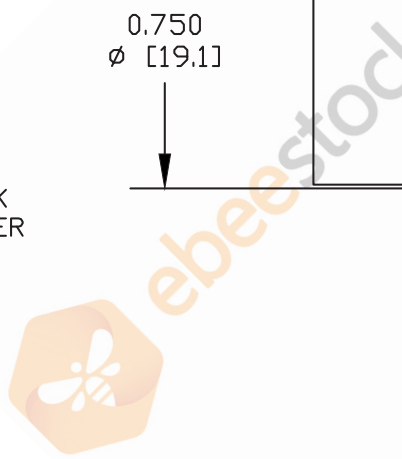
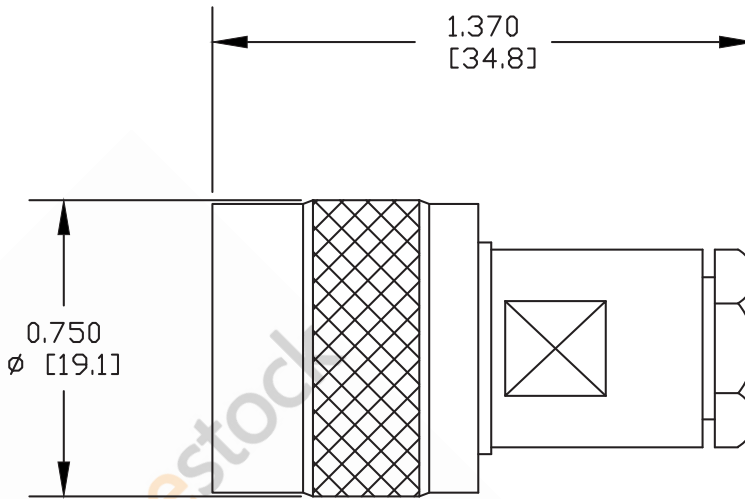
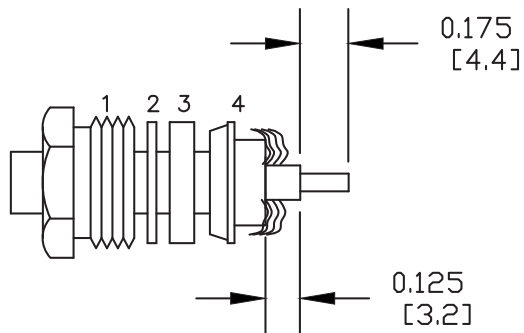
ASSEMBLY PROCEDURES

C Male Connector Clamp/Solder Attachment for RG59, RG62, RG71

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



8TH FLOOR, BUILDING 1, YONGFU SCIENCE AND TECHNOLOGY
CENTER INDUSTRIAL PARK, NANZHA DISTRICT 5,
HUMEN, 523900, DONGGUAN, GUANGDONG, CHINA

ebeestock

WEBSITE: www.ebeestock.com
EMAIL: sales@ebeestock.com

DWG TITLE

ET10484

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

FSCM NO. 53919

CAD FILE 061402

SCALE N/A

SIZE A

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