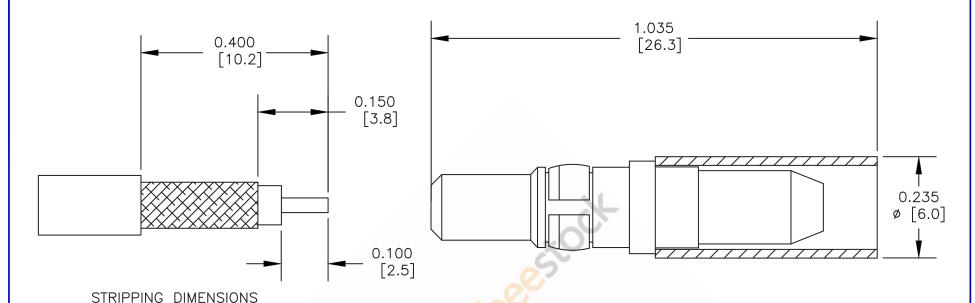
## D-Sub Plug Contact Solder Attachment for RG180, RG195, PE-B150



## ASSEMBLY PROCEDURES

- 1. SLIDE FERRULE ONTO CABLE STRIP CABLE AS SHOWN & TIN CENTER CONDUCTOR.
- 2. INSERT DIELECTRIC AND CENTER CONDUCTOR INTO BODY. SOLDER CENTER CONDUCTOR THROUGH HOLE IN BODY. REMOVE EXCESS SOLDER. SLIDE FERRULE FORWARD & SOLDER BRAID THROUGH HOLE IN FERRULE.

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ET10511	2. ALL SPECIFICATIONS ARE SUBJE 3. DIMENSIONS ARE IN INCHES [mm	NOTES:  1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  3. DIMENSIONS ARE IN INCHES [mm].  4. FITS MIL-C-17 AND EQUIVALENT CABLES.			
FSCM NO. 53919	CAD FILE 061002	SCALE N/A	SIZE A	127	