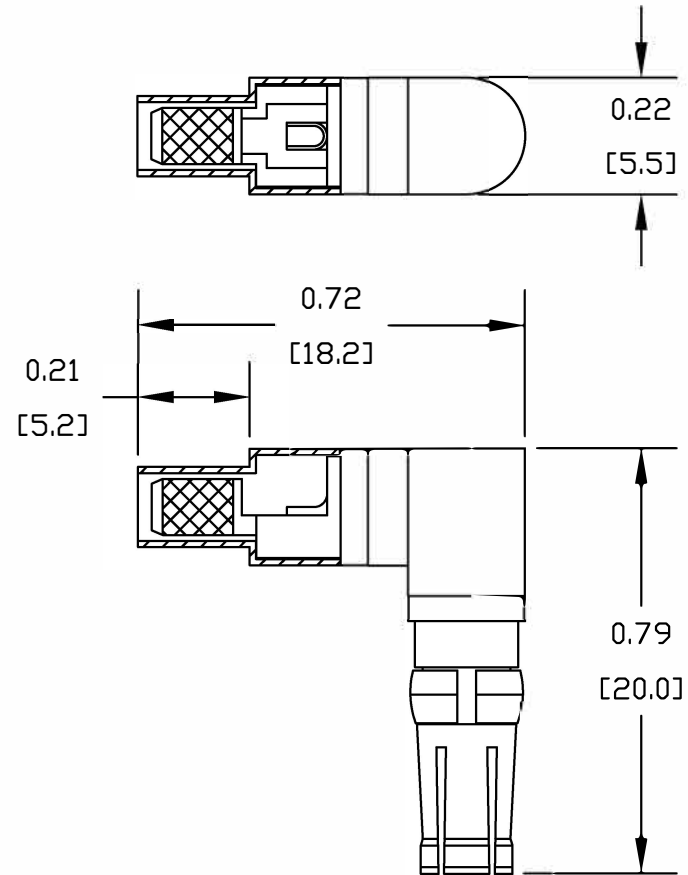


MATERIALS

BODY	BRASS GOLD PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE

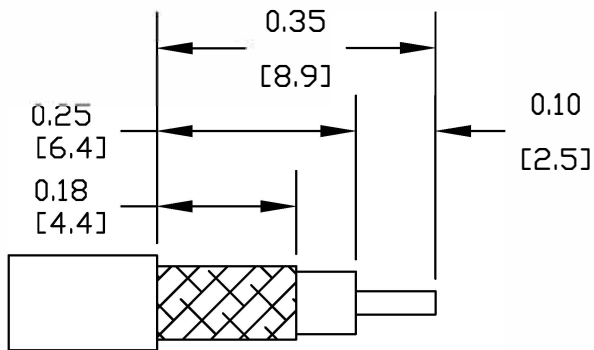


ASSEMBLY PROCEDURES

1. SLIDE FERRULE ONTO CABLE STRIP CABLE AS SHOWN & TIN CENTER CONDUCTOR.
2. INSERT DIELECTRIC AND CENTER CONDUCTOR INTO BODY. SOLDER CENTER CONDUCTOR THROUGH HOLE IN BODY. REMOVE EXCESS SOLDER. SLIDE FERRULE FORWARD & CRIMP.

CRIMP SIZE REQUIRED

FERRULE: .128" HEX CRIMP TOOL



STRIPPING DIMENSIONS



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DWG TITLE

ET10513

RECEPTACLE, CRIMP ATTACHMENT FOR RG174, RG187, RG188 & RG316

REV. A	FSCM NO. 53919	CAD FILE 011911	SCALE N/A	SIZE A	127
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NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.