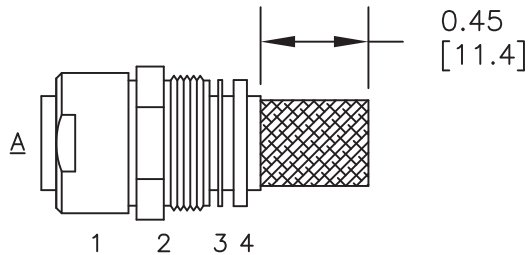


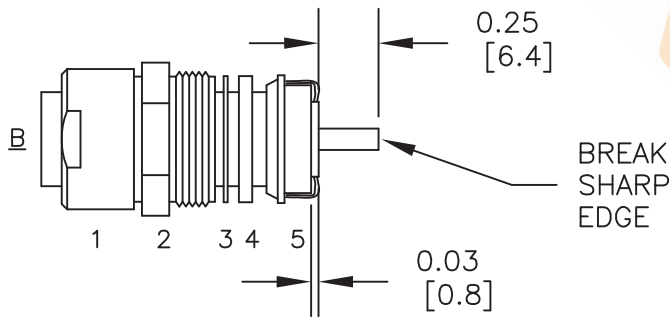
LC Male Connector Clamp/Solder Attachment for RG218, RG219, RG17

ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), EXTENSION (2), WASHER (3) & GASKET (4) OVER CABLE. STRIP CABLE AS SHOWN IN A. DO NOT NICK BRAID. WHILE CUTTING JACKET COMB OUT BRAID. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (5). SLIDE BRAID CLAMP (5) OVER BRAID & SEAT AGAINST CABLE.

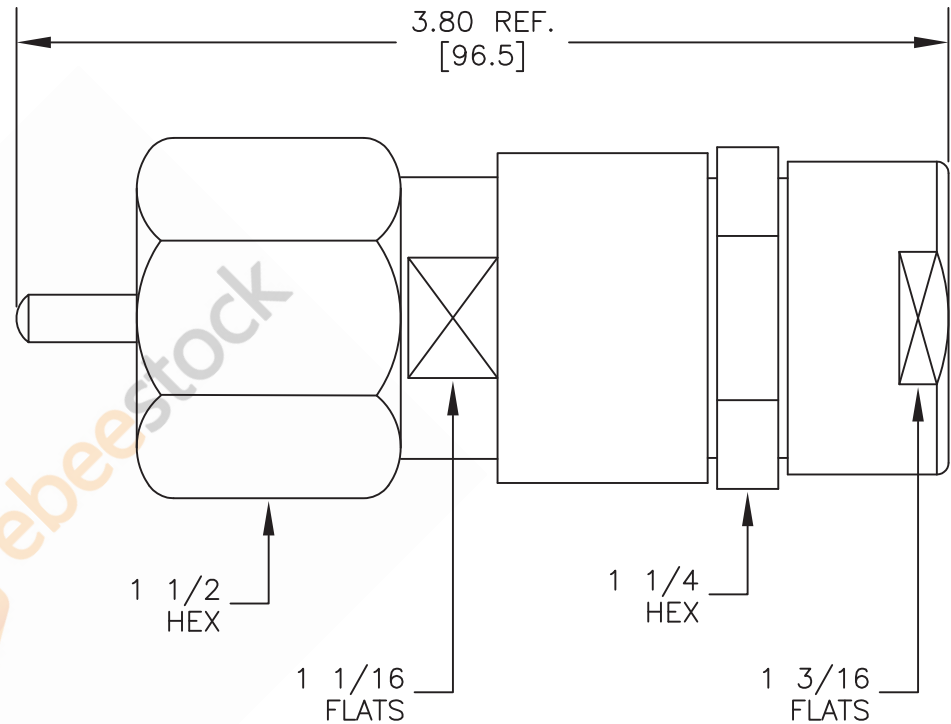


2. FORM BRAID OVER BRAID CLAMP NUT (5). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN IN B. DO NOT NICK CENTER CONDUCTOR. INSERT #12 ALLEN WRENCH INTO SELF-TAPPING CONTACT. THREAD THE SELF-TAPPING CONTACT ONTO CENTER CONDUCTOR UNTIL IT SEATS AGAINST DIELECTRIC. SCREW CONTACT & CABLE ASSEMBLY INTO INSULATOR IN BODY. TIGHTEN BODY & EXTENSION (2) TOGETHER SECURELY. * THEN TIGHTEN CLAMP NUT (1) TO EXTENSION (2).



NOTE

RG219 STRAIGHTEN BULGE IN CLAMP NUT (1) & CUT IT SO THAT IT CAN BE CLAMPED TOGETHER TO EXTENSION (2).



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DWG TITLE

ET10644

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

FSCM NO. 53919

CAD FILE 092812-A

SCALE N/A

SIZE A

2233