

ASSEMBLY PROCEDURES

- 1. STRIP CABLE AS SHOWN & TIN CENTER CONDUCTOR. SLIDE FERRULE OVER CABLE.
- 2. INSTALL CABLE INTO BODY OF CONNECTOR & SOFT SOLDER CENTER CONDUCTOR IN PLACE.
- 3. CRIMP FERRULE. INSERT PTFE & PRESS CAP DOWN.

CRIMP SIZE REQUIRED

FERRULE: .100" HEX CRIMP TOOL



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DWG TITLE	NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.			
ET10655	ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. DIMENSIONS ARE IN INCHES [mm]. FITS MIL-C-17 AND EQUIVALENT CABLES.			
FSCM NO. 53919	CAD FILE 010603	SCALE N/A	SIZE A	127