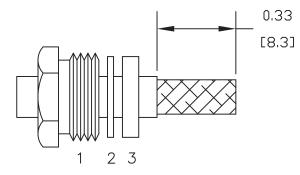
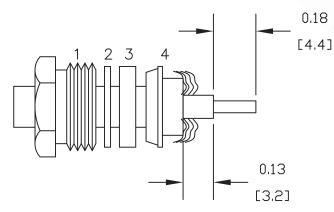
ASSEMBLY PROCEDURES

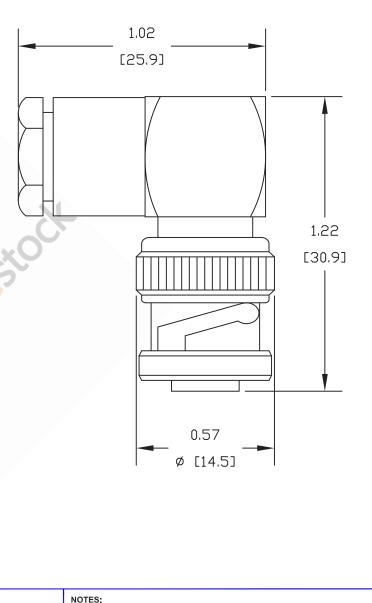
MHV Male Right Angle Connector Clamp/Solder Attachment for RG58, RG55, RG141, RG142, RG223, RG400, RG303, PE-C195, PE-P195, LMR-195

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. TIN CENTER CONDUCTOR. SLIDE ASSEMBLY INTO BODY, SOLDER CENTER CONDUCTOR IN PLACE & TIGHTEN CLAMP NUT. SCREW CAP DOWN INTO PLACE.





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