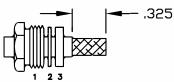
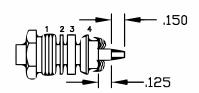
MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE
1	

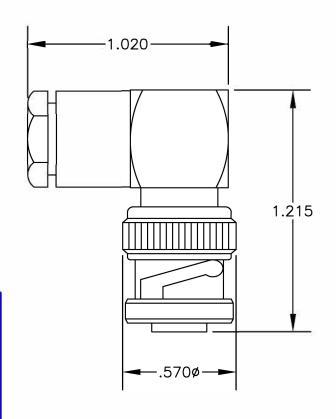
## ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CLAMP (4). SLIDE BRAID CLAMP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. INSERT CABLE INTO BODY. AND TIGHTEN HARDWARE. SOLDER CENTER CONDUCTOR IN PLACE THEN & SCREW CAP DOWN.







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**DWG TITLE** 

MHV MALE, RIGHT ANGLE, CLAMP ATTACHMENT FOR RG174, RG188 & RG316

SIZE A FSCM NO. 53919

CAD FILE 060302

SCALE N/A

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NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL. 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.