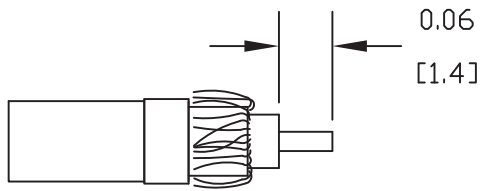
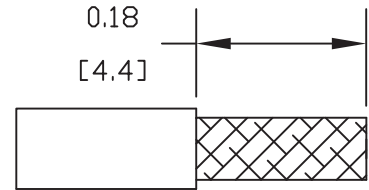
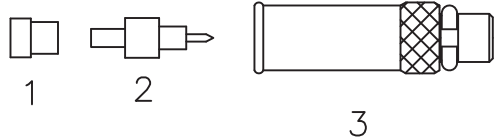


MMCX Plug Connector Crimp/Solder Attachment for RG178, RG196



STRIPPING DIMENSIONS

ASSEMBLY PROCEDURES

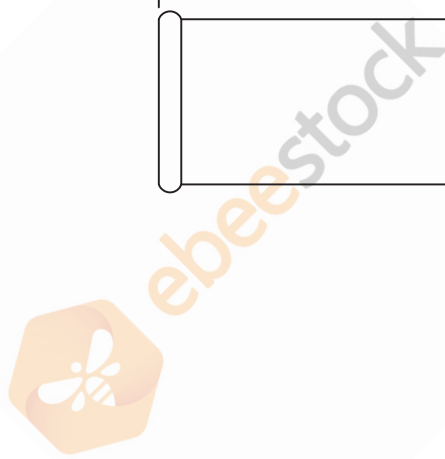
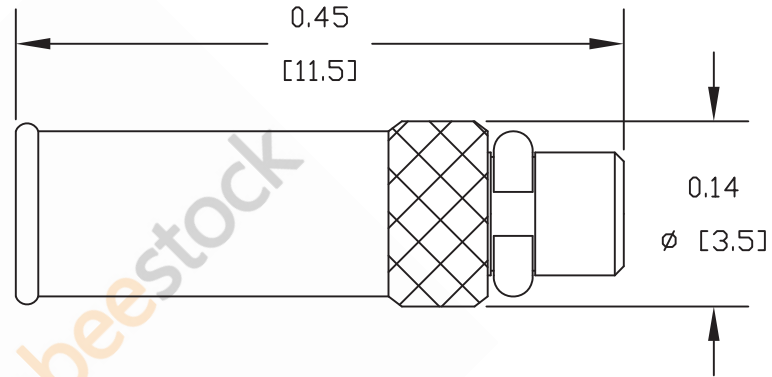
1. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET.

2. SLIDE INSERT (1) OVER BRAID AND AGAINST THE JACKET, FORM BRAID OVER INSERT (1). TRIM BRAID BACK TO SHOULDER. STRIP DIELECTRIC AND CENTER CONDUCTOR TO DIMENSION SHOWN. TIN CENTER CONDUCTOR.

3. SOLDER CONTACT (2), TO CENTER CONDUCTOR REMOVE EXCESS SOLDER. SLIDE BODY OVER CONTACT AND INSERT (1). THEN CRIMP BODY (3).

CRIMP SIZE REQUIRED

FERRULE: .100" HEX CRIMP TOOL



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DWG TITLE

ET10809

NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.
3. DIMENSIONS ARE IN INCHES [mm].
4. FITS MIL-C-17 AND EQUIVALENT CABLES.

REV. C

FSCM NO. 53919

CAD FILE 100509

SCALE N/A

SIZE A

127