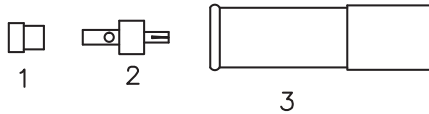
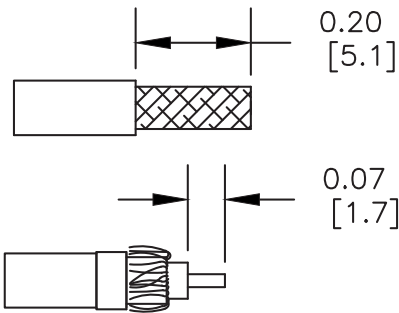
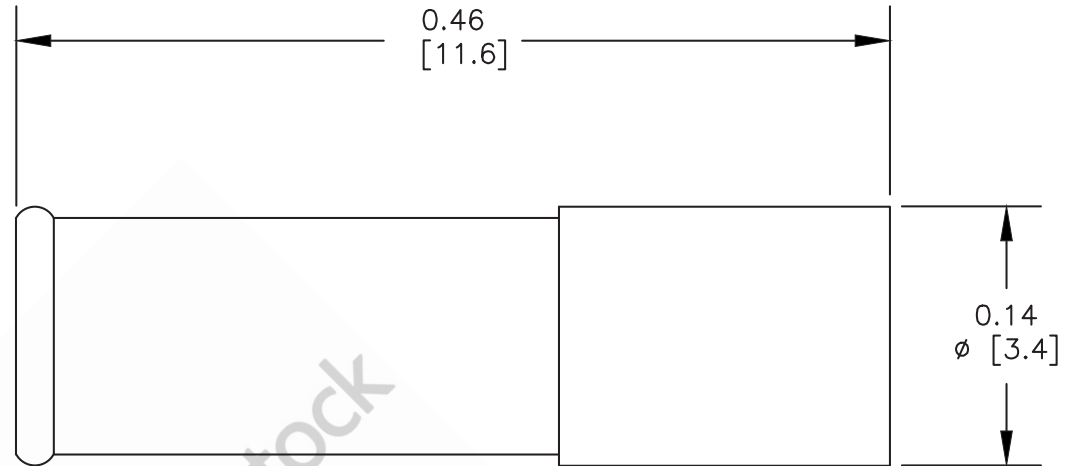


MMCX Jack Connector Crimp/Solder Attachment for RG178, RG196

ASSEMBLY PROCEDURES



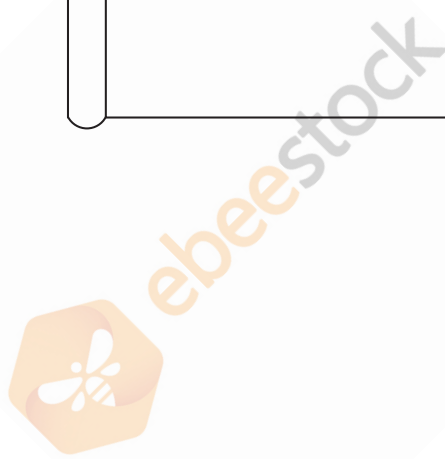
1. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET.
2. SLIDE INSERT (1) OVER BRAID AND AGAINST THE JACKET, FORM BRAID OVER INSERT (1). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC AND CENTER CONDUCTOR TO DIMENSION SHOWN. TIN CENTER CONDUCTOR.
3. SOLDER CONTACT (2), TO CENTER CONDUCTOR REMOVE EXCESS SOLDER. SLIDE BODY OVER CONTACT AND INSERT (1). THEN CRIMP BODY (3).



STRIPPING DIMENSIONS

CRIMP SIZE REQUIRED

FERRULE: .100" HEX CRIMP TOOL



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DWG TITLE	
ET10813	
REV. A	FSCM NO. 53919

NOTES:			
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.			
2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.			
3. DIMENSIONS ARE IN INCHES [mm].			
4. FITS MIL-C-17 AND EQUIVALENT CABLES.			
CAD FILE	021513-A	SCALE	N/A
SIZE	A		
			127