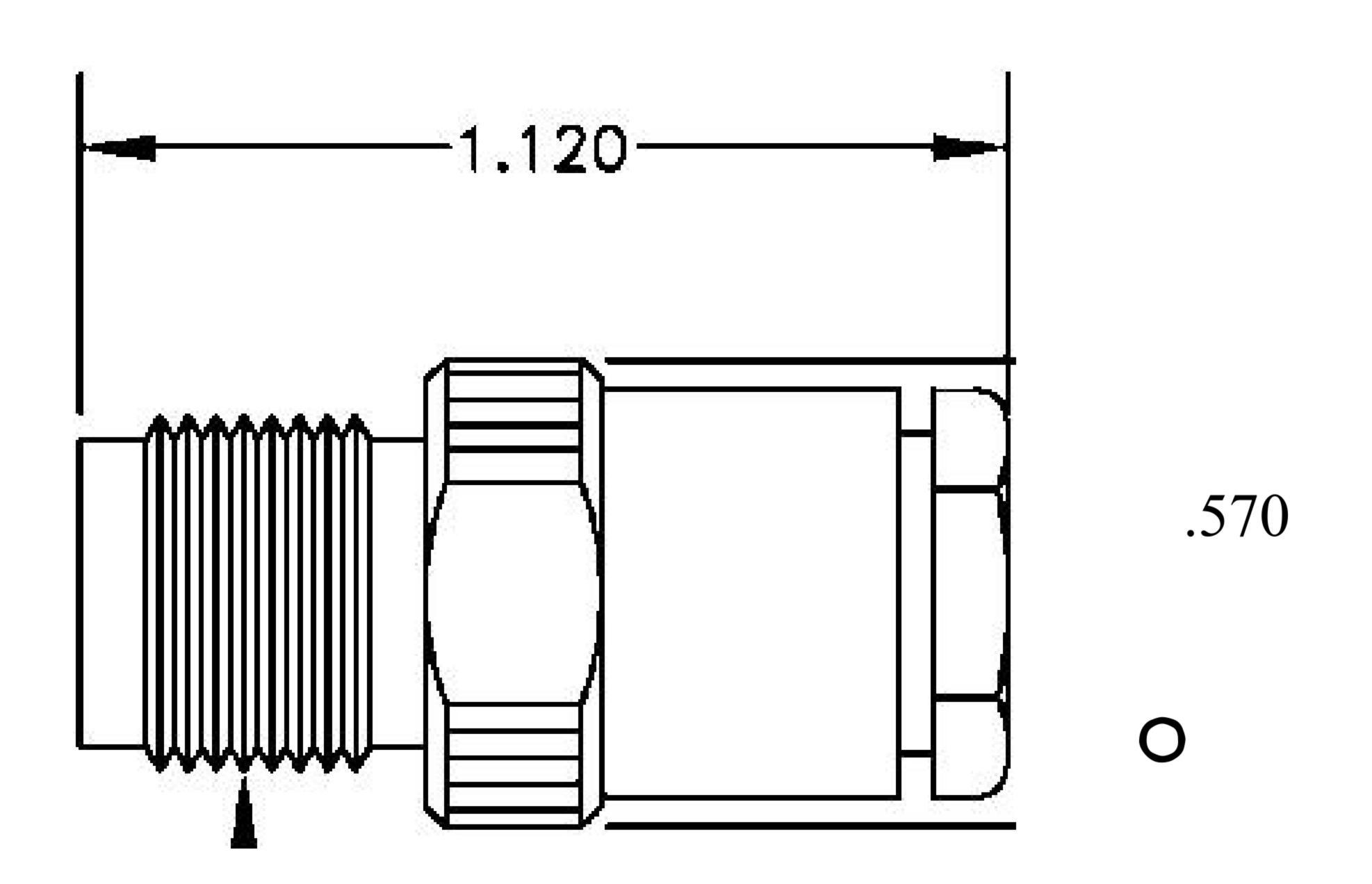
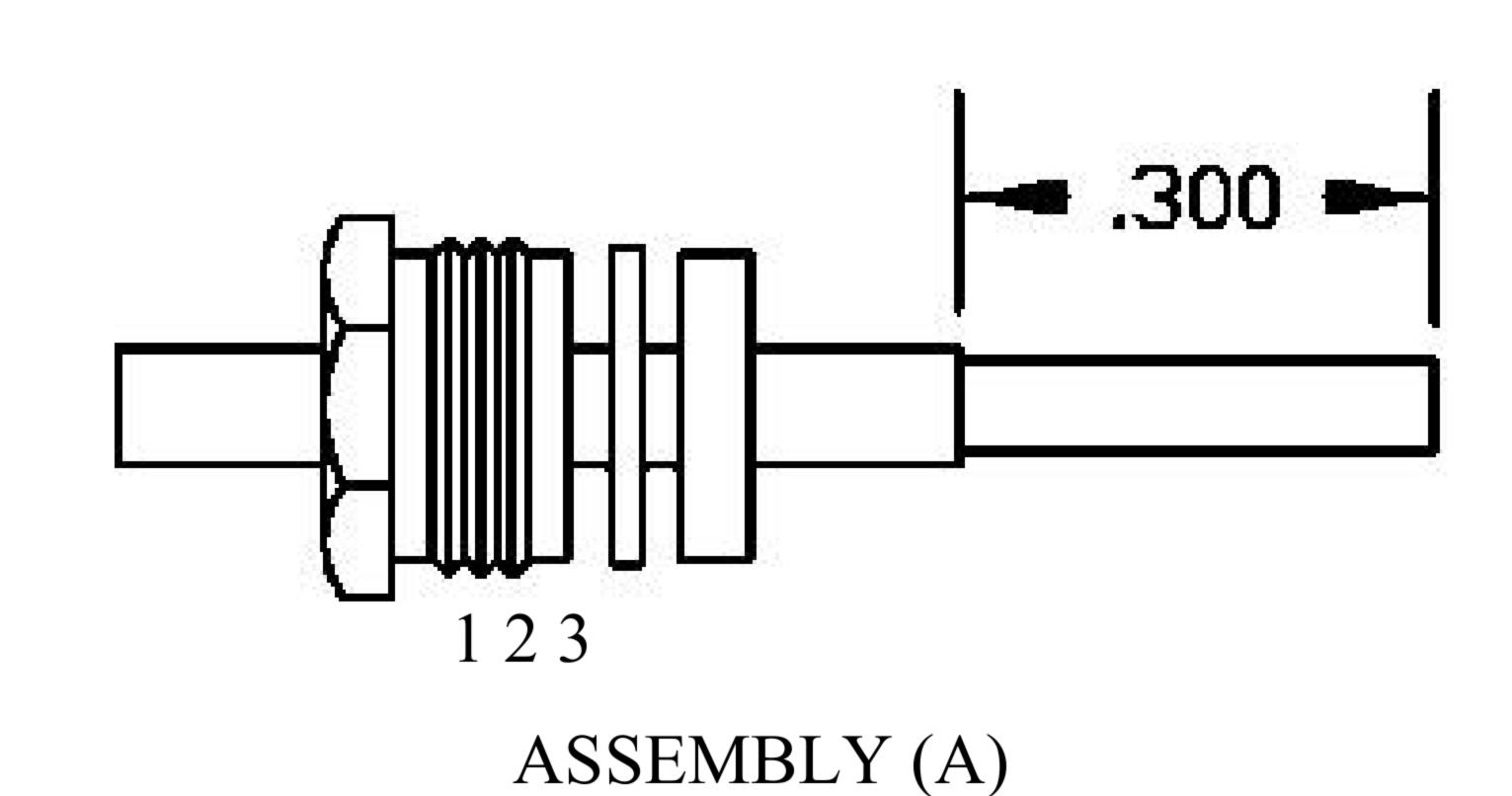
### MATERIALS

BODY	BRASS NICKEL PLATED
CONTACT	GOLD PLATED
INSULATOR	PTFE
SOLDER ADAPTER	BRASS GOLD PLATED



.4375-28 UNEF-2A -1



# .100

.075

# ASSEMBLY PROCEDURES

- SLIDE CLAMP NUT (1), WASHER
   (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN IN ASSEMBLY (A). DO NOT CUT DIELECTRIC.
- 2. SLIDE ADAPTER (4) OVER CABLE UNTIL
  ADAPTER (4) BOTTOMS ON OUTER
  CONDUCTOR. SOLDER ADAPTER (4) TO OUTER
  CONDUCTOR USING MINIMUM HEAT.

STRIP CABLE AS SHOWN IN ASSEMBLY (B).

3. SOLDER CONTACT TO CENTER CONDUCTOR.

SLIDE ASSEMBLY FORWARD & TIGHTEN TO
BODY.



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### COAXIAL & FIBER OPTICS

DWG TITLE ET11687	DES_ : tnc-female-connector-clamp-solder-attachment-for-pe-sr402al-pe-sr402fl -rg402-0011687
SIZE A   FSCM NO. 53919   CAD FILE 073102   SCALE N/A   127	

# NOTES:

- 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
- 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.

ASSEMBLY (B)