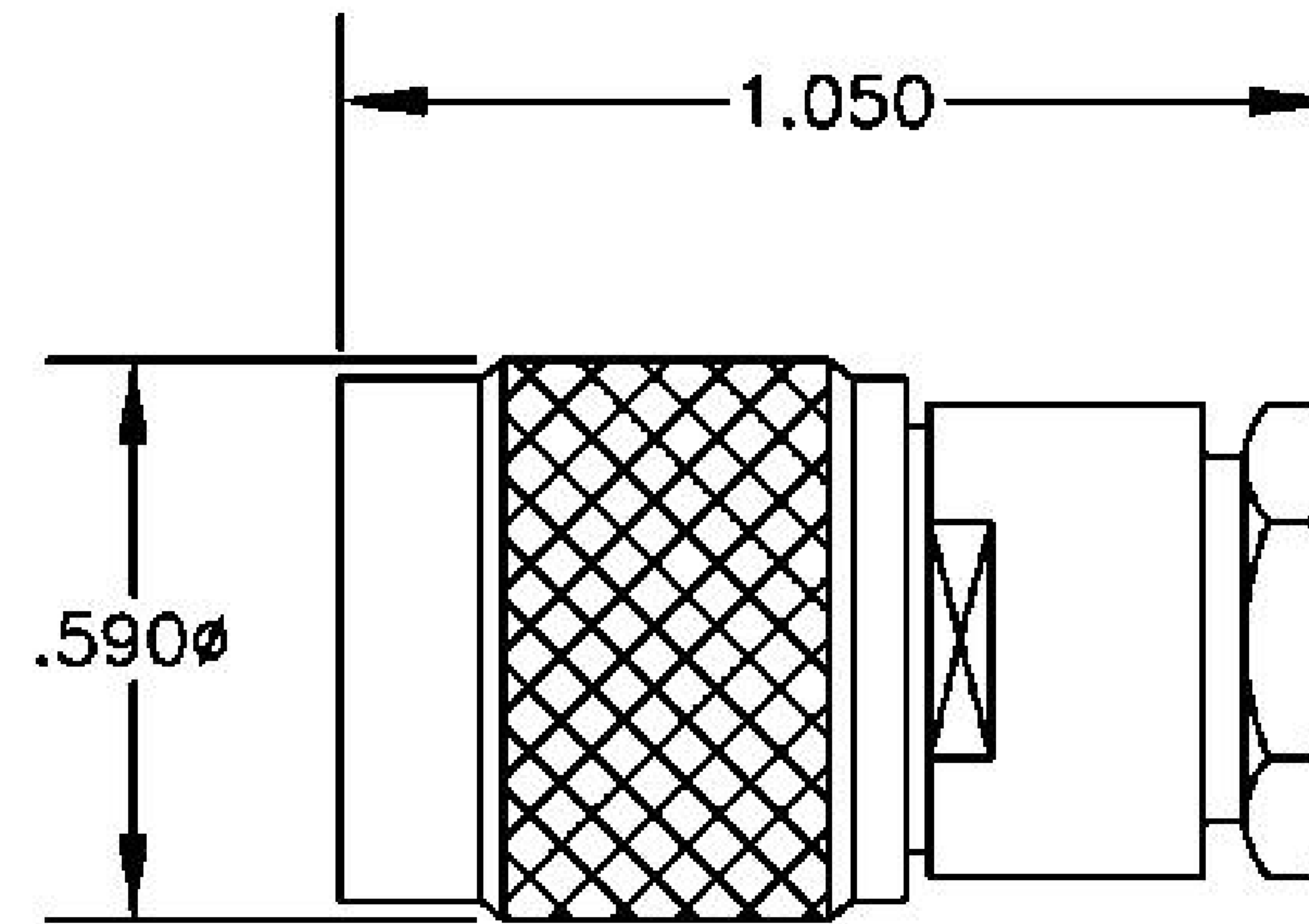


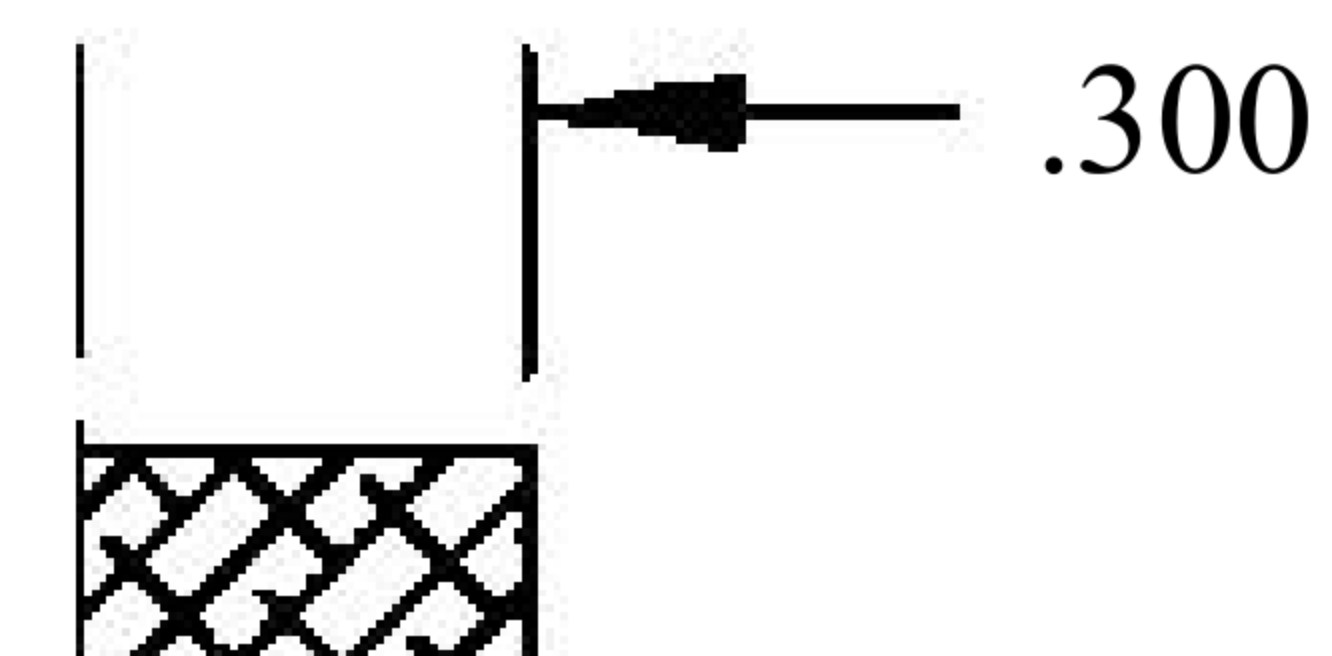
## MATERIALS

<b>BODY</b>	<b>BRASS NICKEL PLATED</b>
<b>CONTACT</b>	<b>GOLD PLATED</b>
<b>INSULATOR</b>	<b>PTFE</b>

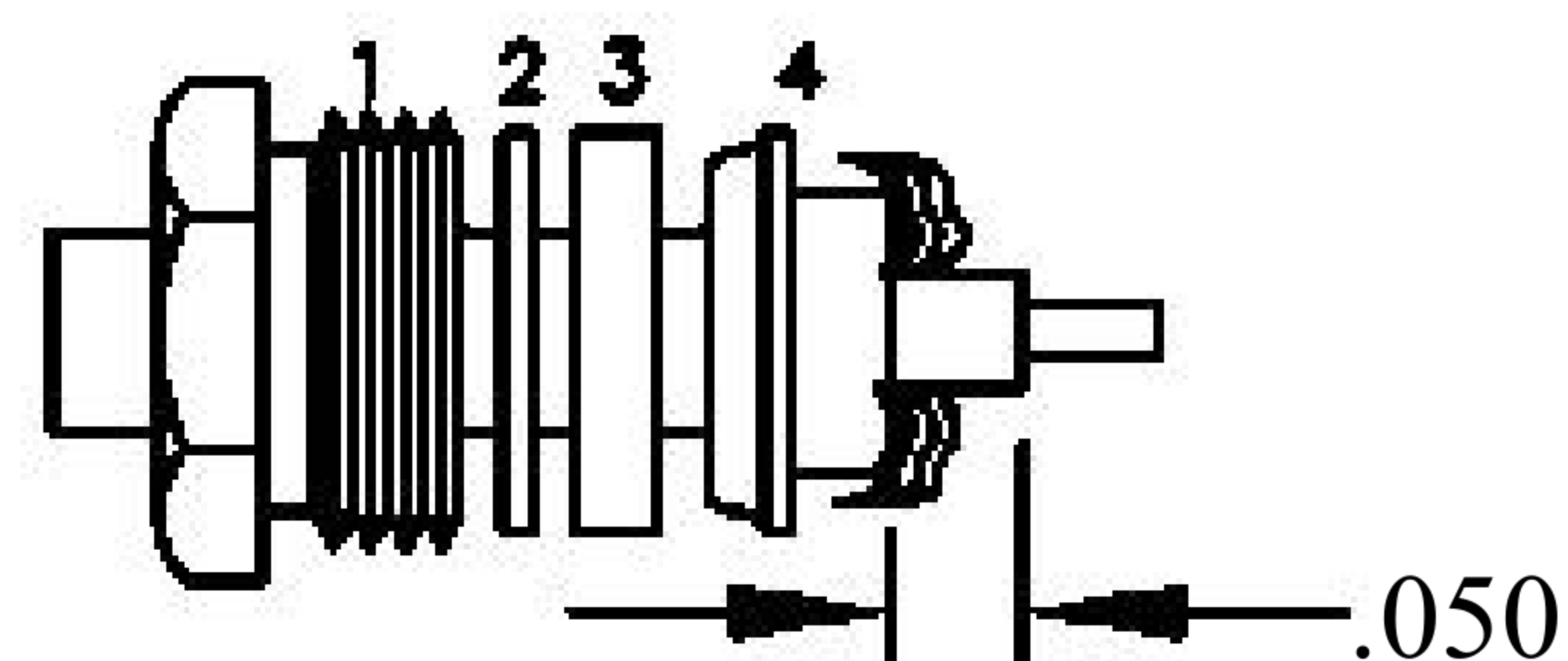


## ASSEMBLY PROCEDURES

1. SLIDE CU\MP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CU\MP (4). SLIDE BRAID CU\MP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CU\MP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



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## COAXIAL & FIBER OPTICS

DWG TITLE	ET11698	DES_	tnc-male-connector-clamp-solder-attachment-for-rg174-rg316-rg188-0011698
SIZE A   FSCM NO. 53919   CAD FILE 073102   SCALE N/A		127	

### NOTES:

- UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
- ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.