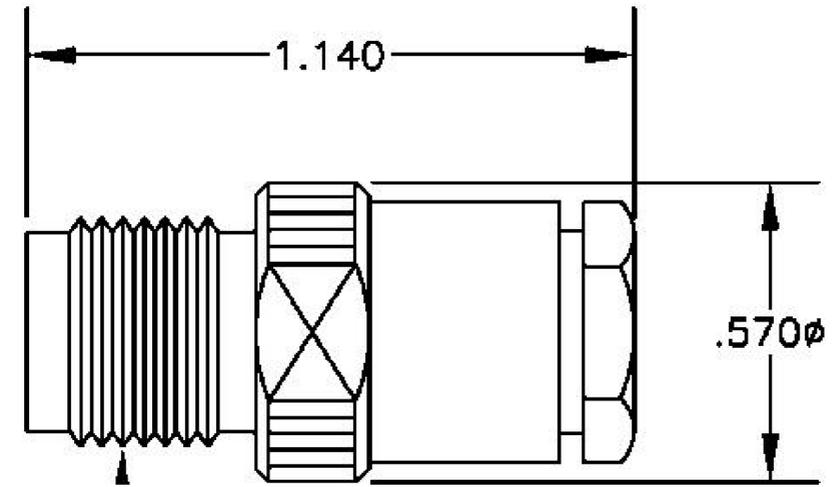


**MATERIALS**

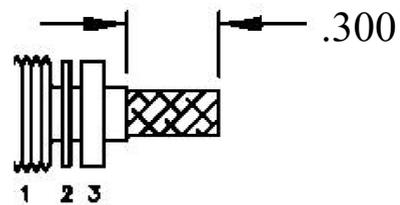
<b>BODY</b>	<b>BRASS NICKEL PLATED</b>
<b>CONTACT</b>	<b>GOLD PLATED</b>
<b>INSULATOR</b>	<b>PTFE</b>



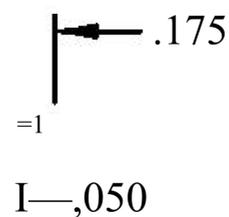
.4375-28 UNEF-2A —

ASSEMBLY PROCEDURES

1. SLIDE CU\MP NUT (1), WASHER (2) & GASKET (3) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. TAPER END OF BRAID TO PERMIT ASSEMBLY OF BRAID CU\MP (4). SLIDE BRAID CU\MP (4) OVER BRAID & SEAT AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (4). TRIM BRAID BACK TO SHOULDER. CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. DO NOT NICK CENTER CONDUCTOR. SOLDER CONTACT TO CENTER CONDUCTOR. REMOVE EXCESS SOLDER. DO NOT OVER HEAT DIELECTRIC. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



NOTE: INSERT PTFE BEFORE CONTACT, WITH LARGE OPEN END SLIDING OVER CENTER CONDUCTOR & DIELECTRIC.



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**COAXIAL & FIBER OPTICS**

DWG TITLE	ET11811	DES_	rp-tnc-female-connector-clamp-solder-attachment-for-rg316-rg174-rg188-0011811
SIZE A   FSCM NO. 53919   CAD FILE 073102   SCALE N/A			127

**NOTES:**

- UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
- ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.